

The SARGENT® cylinder service catalog was created to help in selecting the necessary devices to service SARGENT key systems. Whether it's a key machine or a pin kit, plug follower or pinning mat, you'll be sure to find the right tool for the job.

Key Machine & Accessories	7
Pinning Tools	8
Construction Keying Kit	8
Plug Followers	8
Key Gauge	8
Pinning Tweezer	8
Tool Kit for SARGENT® 8 Line Locksets	8
Loading Thimble	8
Stamping Tool	9
Pinning Mat	9
“Do Not Duplicate” Stamp	9
Locksmith Hammer	9
Shim Pack	9
Key Extractor Set	9
Keying Kits & Pins	10
Digital Caliper	10
Pin Kit	11
Hollow Drivers & Spring Packs	11
Lock Sprays & Lubricants	12
15-in-1 Tamper Proof Screwdriver	12
Locksmith Files	12

HPC Blitz™ Manual Key Machine



The revolutionary design of the Blitz machine earned it three U.S. Patents. Instead of having to cut by micrometer measurements, the Blitz machine uses code cards to quickly and concisely position the key to the proper spaces and depths. Cutting different keys is as simple as changing code cards. The cutter head pivots to cut high-security angle cuts.

- Will accommodate large bow blanks
- ▼ Makes high security angle cuts
- Cuts flat steel keys with optional cutter

1200 CMB

HPC CodeMax® Code Key Machine

- Will accommodate large bow blanks
- ▼ Makes high security angle cuts
- Cuts flat steel keys with optional cutter

The CodeMax is the original computerized code machine. Based on the award-winning Blitz Machine, the CodeMax contains over 800 code cards in the form of depth and space charts. With a few button pushes on the keypad any bitting can be cut automatically. You can fully computerize your key cutting by downloading bittings from CodeSource, MasterKing, or KeyTrail software. High security angle cuts can be cut manually on the standard machine, and automatically on the Auto Angler model.



Standard: 1200 MAX
Auto Angler: 1200 MAXAA

HPC Automate™ Key Machine



Load the keys and push the button and the Automate does the rest. This fully automatic duplicator cuts a key in only 12 seconds. It is equipped with 4-way jaws and an expansive carriage range to accommodate longer, double-sided automotive keys. With the high performance motor and double-angle tool steel cutter, the Automate takes the work out of cutting keys.

- Will accommodate large bow blanks

6666 HQT

HPC Accessory Cutter



76° angle
Double angle,
flat mill tooth for
Sargent

Used with HPC CodeMax and 1200 CMB code machines. Highly recommended for cutting SARGENT keys.

CW 20FM

HPC Replacement Cutter



60° angle
Tool steel cutter

Used with HPC 6666HQT duplicating machine

CW 42HQT

HPC Quick Nut



Makes switching cutters on the CodeMax and 1200 CMB code machines much easier.

QN 100B

HPC Replacement Softie Brush



Replacement brush for use with the CodeMax and 1200 CMB code machines.

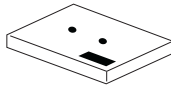
TYX 3

How to order

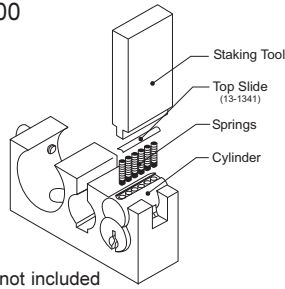
Please call a Dugmore & Duncan Sales Technician For Assistance

SARGENT® Pinning Tool

Includes fixture, staking tool & 100 top slides.



Mounting Block Available.



Cylinder not included

436 1
436 1 Mounting Block

HPC Plug Followers



No. SUT-1
 (.495" / 12.6mm Diameter)

Used with SARGENT 8Line & 7,10,11, 480 Line, mortise, Rim Cylinders & Removable Core

SUT 1

HPC Luminescent Plug Follower



Used with SARGENT Mortise, Rim Cylinders, 480 Cylinder & Removable Cores

IP 495

SARGENT® Cylinder Loading Rod



Used with 8 line, 7,10,11 line

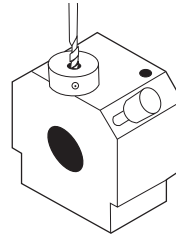
LT6

LAB® Pinning Tweezer



LTZ001

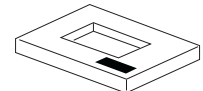
SARGENT® Construction Keying Kit



The **439 construction keying kit** is designed to allow field construction master keying of **SARGENT** conventional, Signature and XC cylinders.

Kit includes:

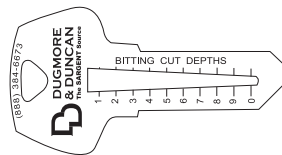
- Drilling Block (13-0940)
- Drill bit (01-0030)
- Knurled pin (13-0941)
- Hex key (01-0650) not shown
- Collar & Set screw assy (13-3585)
- 500 each balls (13-1103)



Mounting Block Available.

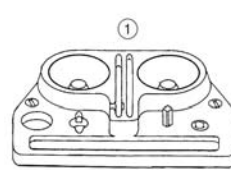
439
439 Mounting Block

Dugmore & Duncan / SARGENT® Key Gauge



435

SARGENT® Tool Kit for 8-Line Locksets

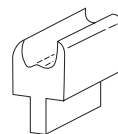


Includes

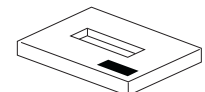
1. Base
2. Retainer Applicator
3. Bushing Tool
4. Pin Punch
5. Knob Shank Pliers

436

SARGENT® Loading Thimble



Loading thimble is ideally suited for SARGENT Signature series cylinders to allow the locking bars to sit into the thimble groove to allow the key to be extracted without parts becoming airborne.



Mounting Block Available.

LT 2
LT 2 Mounting Block

How to order

Please call a Dugmore & Duncan Sales Technician For Assistance

Numberall Stamping Tool



40B Stamping Press

The Model 40B is ideal for stamping keys. The Model 40B frame is constructed of a rigid, heavy-duty cast iron; components are machined, no die cast parts. To operate, simply rotate the 42 character dial to the desired character. Pull the operating handle and release; the character is thereby stamped and the carriage table has moved to the next space. Weight: 40 pounds. 3/32" character wheel is standard, other character sizes available. Universal key nest is optional but highly recommended.



Universal Key Nest



Stamped Key

40B
Universal Key Nest

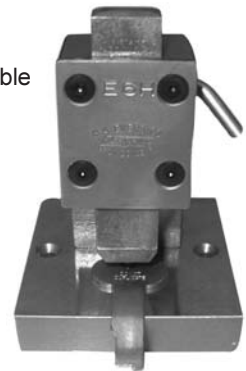
LAB® Pinning Mat



LABMAT

Henry Evers E6H Holder

"Do Not Duplicate" stamp available (105H) along with other custom stamps. Please call.



E6H
105H

Locksmith Hammer



This style is popular with locksmiths for fine metal work.

150 Gram Hammer
200 Gram Hammer

HPC Broken Key Extractor Set



The 2000 Series Extractor Set is helpful with broken key removal. The tools are designed to slide next to broken keys along the side mill and ride along the bottom pins to hook into a cut in the key. The tools are made of high grade stainless steel and can be bent to reach around many obstacles. This 4-piece set comes in a leather snap case.

ES2000

LAB® Shim Pack

Pack of 25 cylinder shims.



LSMOV25

How to order

Please call a Dugmore & Duncan Sales Technician For Assistance

SARGENT® Conventional Keying Kit

Kit includes:

- Tweezers (13-0498)
- Bitting Gauge (435)
- Loading Thimble (LT2)
- Loading Rod for 6, 8, 10, 11, mortise & rim cylinders (13-1034)
- Loading Rod for 480, 470, 460 and 6300 cores (13-1035)
- Loading Rod Blades (13-1138 & 13-1035)
- Bottom & Master pins and springs



437C

SARGENT® Top/Master Pins

	#2 master pin	.040"	DD 13-0051
	#3 master pin	.060"	DD 13-0052
	#4 master pin	.080"	DD 13-0053
	#5 top/master pin	.100"	DD 13-0054
	#6 top/master pin	.120"	DD 13-0055
	#7 top/master pin	.140"	DD 13-0056
	#8 top/master pin	.160"	DD 13-0057
	#9 top/master/pin	.180"	DD 13-0058
	#10 top pin	.200"	DD 13-0059
	#11 top pin	.220"	DD 13-0060
	#12 top pin	.240"	DD 13-0061
	#13 top pin	.260"	DD 13-0062
	#14 top pin	.280"	DD 13-0063
	cylinder spring		DD 13-0265

100 items per pack

SARGENT® Special Keying Kit



Kit includes hollow drivers in sizes 4, 5, 6, 7, 8, 9, 10, hollow driver springs and removable core cylinder retainers. The hollow drivers and springs are used in the 3rd & 4th positions in removable core. The kit also has room for optional security pins in UL437 Signature Series cylinders; security pins are ordered separately.

437RCUL

SARGENT® Bottom Pins

	#1 bottom pin	.170"	DD 13-0064
	#2 bottom pin	.190"	DD 13-0065
	#3 bottom pin	.210"	DD 13-0066
	#4 bottom pin	.230"	DD 13-0067
	#5 bottom pin	.250"	DD 13-0068
	#6 bottom pin	.270"	DD 13-0069
	#7 bottom pin	.290"	DD 13-0070
	#8 bottom pin	.310"	DD 13-0071
	#9 bottom pin	.330"	DD 13-0072
	#10 bottom pin	.350"	DD 13-0073

100 items per pack

Electronic Digital Caliper



Electronic digital caliper offers English and Metric measurements that are easy to read. Easy Glide action provides a smooth feel to make accurate measurements to .001". Instant Zero function allows use of efficient "reverse" and "deviation" measurement techniques. Caliper features hardened measurement surfaces, and lockable jaws.

50001

SARGENT® Hollow Driver

Used in 3rd & 4th position of the 6300 core

	#3 hollow driver	.080"*	DD 13-1229
	#4 hollow driver	.080"	DD 13-1234
	#5 hollow driver	.100"	DD 13-1235
	#6 hollow driver	.120"	DD 13-1236
	#7 hollow driver	.140"	DD 13-1237
	#8 hollow driver	.160"	DD 13-1238
	#9 hollow driver	.180"	DD 13-1239
	#10 hollow driver	.200"	DD 13-1240
	hollow driver spring		DD 13-0487

Sold Per Pin

* Deeper hollow

How to order

Please call a Dugmore & Duncan Sales Technician For Assistance

Dugmore & Duncan / SARGENT® Pin Kit



Kit includes:

- Tweezers
- Custom Holding Block
- 435 Key Gauge
- SUT-1 Plug Follower
- Bottom and Master pins & Springs

Note: DD3W Pin Kit does NOT include hollow drivers or springs, but space is provided to add them. Order DD4 accessory pack.

DD3W

Dugmore & Duncan / SARGENT® Hollow Driver & Spring Complete Pack

Hollow drivers are recommended by SARGENT to be used in the 3rd & 4th pin positions of 6300 series Signature and conventional removable cores.



Pack Includes

50	#3 hollow driver	DD 13-1229
50	#4 hollow driver	DD 13-1234
50	#5 hollow driver	DD 13-1235
50	#6 hollow driver	DD 13-1236
50	#7 hollow driver	DD 13-1237
50	#8 hollow driver	DD 13-1238
50	#9 hollow driver	DD 13-1239
50	#10 hollow driver	DD 13-1240
100	hollow driver spring	DD 13-0487

DD4

How to order

Please call a Dugmore & Duncan Sales Technician For Assistance

ASSA® Lock Spray: De-Icer



Spray for cleaning and de-icing of lock cylinders.

- EFFECTIVE - quickly displaces dust and dirt.
- DE-ICING - dissolves and prevents ice.

18 0435

ASSA® Lock Spray: Petro Lubric



Lubrication that greatly improves the function and extends the lifetime of the cylinder.

- EFFECTIVE - small quantities give quick results
- QUICK-DRYING - does not absorb dust and dirt
- WATER-RESISTANT - does not absorb salt

18 0070

Poxylube®: Dry Film Lubricant

- Resists wear
- Won't run off or drip under heat or pressure and does not evaporate
- Prevents seizure
- Easy to apply
- Colorless
- Long life

Optional metal nozzle available (shown)



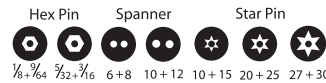
Poxylube
P-Lube Needle Applicator

Megapro® 15-in-1 Tamperproof Screwdriver



The 15-in-1 tamperproof screwdriver is a must for all locksmiths, and maintenance personnel. The Tamperproof assortment includes the most popular security bits, including Spanners, Hex Pins and Star Pins. The shaft opening serves as a 1/4" hex driver!

Bit Load



151 TP

Locksmith Files



Model 32.468 Grobet flat file 4"

Grobet Flat File

A popular file with locksmiths, the Warding file was designed for filing or repairing "wards" in locks and keys. As the Warding file is thin, it is also suited for any application where the space is too narrow for other files to fit. This file tapers toward the end. Double cut top and bottom - Both edges are single cut.



Model 31.283 Grobet round file 4"

Grobet Round File

Gradually tapered and cut and workable to the point. Used where it is necessary to enlarge a hole or round off a radius. Double cut. #4 smooth cut



Model 31.269 Grobet Pippin file 6"

Grobet Pippin File

Tapered in width and thickness. Combines the cross-sections of the round file, with the crossing file, along with the edge of a knife file. For finishing the junction of two different curved surfaces and for opening slots when a "V" shape is required. Double cut on both sides - Top and bottom edge are single cut. #4 smooth cut



Model 37.801 Lutz wood handle for 3" - 6" files.

Lutz Wood Handle

Sturdy, force-fit type of handle.

How to order

Please call a Dugmore & Duncan Sales Technician For Assistance